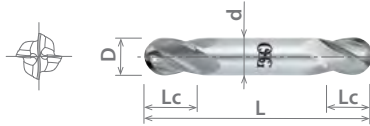


List 424BN

OSG STANDARD CARBIDE DOUBLE END BN

SPEED FEED 1502-1503	CARBIDE	BR	TiAIN	4 FLUTE	30°		STUB	REG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/32" ≤ D ≤ 1/2"	+0 / -0.002"



EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter	Surface Treatment
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
424-0312-BN	●	1/32	0.078	1.500	0.125	BRIGHT
424-0312-BN11	●	1/32	0.078	1.500	0.125	TiAIN
424-0469-BN	●	3/64	0.094	1.500	0.125	BRIGHT
424-0469-BN11	●	3/64	0.094	1.500	0.125	TiAIN
424-0625-BN	●	1/16	0.125	1.500	0.125	BRIGHT
424-0625-BN11	●	1/16	0.125	1.500	0.125	TiAIN
424-0781-BN	●	5/64	0.156	1.500	0.125	BRIGHT
424-0938-BN	●	3/32	0.188	1.500	0.125	BRIGHT
424-0938-BN11	●	3/32	0.188	1.500	0.125	TiAIN
424-1094-BN	●	7/64	0.219	1.500	0.125	BRIGHT
424-1250-BN	●	1/8	0.250	1.500	0.125	BRIGHT
424-1250-BN11	●	1/8	0.250	1.500	0.125	TiAIN
424-1406-BN	●	9/64	0.281	2.000	0.188	BRIGHT
424-1562-BN	●	5/32	0.313	2.000	0.188	BRIGHT
424-1875-BN	●	3/16	0.375	2.000	0.188	BRIGHT
424-1875-BN11	●	3/16	0.375	2.000	0.188	TiAIN
424-2188-BN	●	7/32	0.500	2.500	0.250	BRIGHT
424-2500-BN	●	1/4	0.500	2.500	0.250	BRIGHT
424-2500-BN11	●	1/4	0.500	2.500	0.250	TiAIN
424-3125-BN	●	5/16	0.500	2.500	0.313	BRIGHT
424-3750-BN	●	3/8	0.500	2.500	0.375	BRIGHT
424-3750-BN11	●	3/8	0.500	2.500	0.375	TiAIN
424-4375-BN	●	7/16	0.563	2.750	0.438	BRIGHT
424-5000-BN	●	1/2	0.625	3.000	0.500	BRIGHT
424-5000-BN11	●	1/2	0.625	3.000	0.500	TiAIN

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium					
Low	Medium	High			6061	7075	Casting		Inconel	6Al4V (30 HRC)							
1010	1035	1065	4140	4340	300	400	17-4 PH		6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○	○	○		○	○	○				○	○	○	

○ Good ⊕ Best

